**About Our Paint Suppliers:**

At Quaker, we go to great lengths to provide your windows with the finest paint finish available. That’s why we partner with the finest paint manufacturers in the United States.

Blue River Coatings of Hastings, Nebraska is a top producer of water-base paints for the window and door industry. Their world-class paints are used for our vinyl products with painted exteriors.

TCI Powder Coatings is the premier powder coating supplier for numerous industries. Based in Ellaville, Georgia, TCI provides coatings for our aluminum windows and doors as well as our wood clad windows and doors.

The Quaker Difference:

What is “The Quaker Difference”?

- It’s our Paint Specialists providing unparalleled attention to detail as they paint your windows and doors.
- It’s using paint that is extensively tested to handle the perils of Mother Nature, from the soaring heat during a fierce desert heat wave to the corrosive saltwater of a coastal location.
- It’s a standard of engineering, craftsmanship and engineering excellence we build into every product, distinguishing us from all other window and door companies in America. That’s “The Quaker Difference”.

**Colors & Finishes**

65th Infantry Regiment Veterans Housing
Chicago, IL

Color: Custom CWS-Grey | Finish: 2604

photo courtesy of Pappageorge Haymes Partners

Warranties:

You can be assured your finishes are backed by one of the best warranties in the industry.

Standard coverages as of November 1, 2017:

- Residential (Single Family, Detached)
  - 2604 Finish (Painted Aluminum) 10 years
  - 2605 Finish (Painted Aluminum) 20 years
  - 615 Finish (Painted Vinyl Exterior) 10 years
  - Vinyl Material (Non-painted) 20 years
  - Wood Grain Vinyl (Non-painted) 10 years
- Commercial (Multi-Family, Condo/Commercial Bldgs.)
  - 2604 Finish (Painted Aluminum) 5 years
  - 2605 Finish (Painted Aluminum) 15 years
  - 615 Finish (Painted Vinyl Exterior) 5 years

Warranties are non-transferrable and apply to the original owner only. Other exclusions may apply. For full warranty information, please go to www.quakerwindows.com/support.
**Vinyl Colors**

Three "bright" vinyl colors provide a long-standing sheen that will look good from the curb and from the couch.

**Wood Grain Interior for Vinyl Products**

Fuse your vinyl windows and doors with your home’s surroundings with our Dark Oak Wood Grain option. Available on the interior only, you can combine it with a white vinyl exterior or choose one of our painted exterior colors for a stunning look.

**Adozed**

Commercial anodized finishes are available in fresh colors' range from clear to black bronze. Master of Finishes' only Class I Anodized finishes the highest grade available for exterior use and vastly superior to Class II anodized.

**Custom**

We are the experts for the ceiling color because custom colors are our specialty. Our state-of-the-art in-house painting facilities allow us to customize efficiently and proficiently. From the purest white to the darkest black, any color you have in mind is right at your fingertips. So remove any limitations and let your imagination take over.

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**Populars**

During our nearly 70 years in business, we have painted countless numbers of window and door colors. These 11 colors are always the most popular choices. From light to dark, choose away.

**Impressive**

Want to distinguish your home from the rest of the neighborhood but not be too bold? Here’s your destination.

**Vinyl Interior and Exterior**

Beautiful exterior expressions are now found in vinyl windows & doors. Twelve dynamic exterior colors are readily available, giving you more than 40 dazzling combinations. Got a special color in mind? Our custom color capabilities are up to the task.

**Resembles**

Powder coat, paint finishes made to resemble an anodized look. You get the appearance of anodized plus a better warranty, better lead times, better pricing and a more consistent finish than traditional anodized.

**What's not to like?**

All Resembles Colors are available in AAMA 2604 finish (standard)

---

**Vinyl Interior and Exterior**

Three "bright" vinyl colors provide a long-standing sheen that will look good from the curb and from the couch.

**Wood Grain Interior for Vinyl Products**

Fuse your vinyl windows and doors with your home’s surroundings with our Dark Oak Wood Grain option. Available on the interior only, you can combine it with a white vinyl exterior or choose one of our painted exterior colors for a stunning look.

**Exterior Painted Colors**

Beautiful exterior expressions are now found in vinyl windows & doors. Twelve dynamic exterior colors are readily available, giving you more than 40 dazzling combinations. Got a special color in mind? Our custom color capabilities are up to the task.

**Vinyl Interior and Exterior**

Three "bright" vinyl colors provide a long-standing sheen that will look good from the curb and from the couch.

**Wood Grain Interior for Vinyl Products**

Fuse your vinyl windows and doors with your home’s surroundings with our Dark Oak Wood Grain option. Available on the interior only, you can combine it with a white vinyl exterior or choose one of our painted exterior colors for a stunning look.
**Aluminum Colors**

- Satin Creme
- Beige
- Sandstone
- Toffee
- Earthtone
- Champagne Light Range
- Champagne Dark Range
- Metallic Grey
- Black
- White
- Sandstone
- Beige
- Metallic Grey
- White
- Sandstone
- Metallic Grey
- Black
- White

**Vinyl Colors**

- Black
- Sandstone
- Beige
- Metallic Grey
- White

**Wood Grain Interior for Vinyl Products**

- Dark Oak Wood Grain Interior option is not available on all Quaker vinyl products. Check with your dealer for availability.

**Vinyl Interior and Exterior**

Three "bright" vinyl colors provide a long-standing sheen that will look good from the curb and from the couch.

<table>
<thead>
<tr>
<th>Populars</th>
<th>Impressives</th>
<th>Artisan Colors</th>
</tr>
</thead>
</table>
| Powder coat, paint finishes made to resemble an anodized look. You get the appearance of anodized plus a better warranty, better lead times, better pricing and a more consistent finish than traditional anodized. What’s not to like? | Want to distinguish your home from the rest of the neighborhood but not be too bold? Here’s your destination. | Anodized

**Custom**

- We are the experts for the exterior color because custom colors are our specialty. Our state-of-the-art in-house painting facilities allow us to custom paint efficiently and proficiently. From the purest white to the darkest black, any color you have in mind is right at your fingertips. So remove any limitations and let your imagination take over.
VINYL COLORS

**POPULARS**
- White
- Black
- Beige
- Sandstone
- Toffee
- Earthtone
- Satin Creme

**RESEMBLES**
- Powder coat, paint finishes made to resemble anodized look. You get the appearance of anodized plus a better warranty, better lead times, better pricing and a more consistent finish than traditional anodized.

<table>
<thead>
<tr>
<th>Color</th>
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<th>Color</th>
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</thead>
<tbody>
<tr>
<td>Satin Creme</td>
<td>Beige</td>
<td>Sandstone</td>
<td>Toffee</td>
<td>Earthtone</td>
<td>White</td>
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<tr>
<td>Italy</td>
<td>Chestnut</td>
<td>Redwood</td>
<td>Dark Bronze</td>
<td>Black</td>
<td>White</td>
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<tr>
<td>Clear Anodized</td>
<td>Champagne Light Range</td>
<td>Champagne Dark Range</td>
<td>Jade</td>
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<td>Black Anodized</td>
</tr>
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<td>Light Bronze</td>
<td>Dark Range</td>
<td>Light Range</td>
<td>Metallic Grey</td>
<td>Black Anodized</td>
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<td>Sky White</td>
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<td>Light Range</td>
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<tr>
<td>Polar White</td>
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<td>Paled Out</td>
<td>Paled Out</td>
<td>Metallic Grey</td>
<td>Black Anodized</td>
</tr>
</tbody>
</table>

**IMPRESSIVE**
Want to distinguish your home from the rest of the neighborhood but not be too bold? Here’s your destination. From light to dark, choose away.

- New Bone White
- New Dark Bronze
- Black
- Chestnut
- Holly
- Dark Bronze
- Beige
- Satin Creme
- White
- Toffee
- Sandstone

**WOOD GRAIN INTERIOR FOR VINYL PRODUCTS**
Fuse your vinyl windows and doors with your home’s surroundings with our Dark Oak Wood Grain option. Available on the interior only, you can combine it with a white vinyl exterior or choose one of our painted exterior colors for a stunning look.

- Dark Oak Woodgrain
- (only available in combination with a white vinyl exterior or with any painted exterior color)

**ANODIZED**
Commercial anodized finishes are available in a range of colors. These include: Marine, Matte Black, Silver, Gold, Bronze, Red, Blue, Pink, and Brown. Custom colors are also available.

- Black Anodized
- Light Bronze Light Range
- Light Bronze Medium Range
- Dark Bronze Medium Range
- Dark Bronze Dark Range
- Clear Anodized

**CUSTOM**

- We are the experts for custom colors because custom colors are our specialty.
- Our state-of-the-art in-house painting facilities allow us to customize efficiently and proficiently. From the purest white to the darkest black, any color you have in mind is right at your fingertips.

- Custom colors are available in AAMA 2604 (standard) or 2605 (optional) finish.
### Characteristics | AAMA 2604 Result | AAMA 2605 Result
--- | --- | ---
ASTM D 522-93a | Flexibility 1/8" conical mandrel | Impact Resistance Forward 180 inch-pounds, Reverse 35 inch-pounds, ASTM-D-1654-92 after 4000 hours of exposure. Aluminum substrates must be pretreated according to AAMA 2605 specs.

### Characteristics | AAMA 2604 Result | AAMA 2605 Result
--- | --- | ---
ASTM B-117-97 | Resistance to Salt Spray Test | Minimum rating of 7 for Procedure A and 8 for Procedure B (ASTM-D-1654-92) after 3,000 hours of exposure. Aluminum substrates must be pretreated according to AAMA 2604 specs.

### Characteristics | AAMA 2604 Result | AAMA 2605 Result
--- | --- | ---
ASTM D 3359-02 | Adhesion | No lifting of 1/8" squares between scribed lines when cross-hatch adhesion is tested using the pre-scribed tape.

### Characteristics | AAMA 2604 Result | AAMA 2605 Result
--- | --- | ---
ASTM D 3363-00 | Pencil Hardness | HB Minimum rating of 7 for Procedure A and 8 for Procedure B.

### Characteristics | AAMA 2604 Result | AAMA 2605 Result
--- | --- | ---
ASTM D 2134-97a | Weight per gallon | 8.74 lbs.

### Characteristics | AAMA 2604 Result | AAMA 2605 Result
--- | --- | ---
ASTM D 2134-97a | Dry Time (Air Dry) Dry to handle | 45 minutes @ 50% humidity

### Characteristics | AAMA 2604 Result | AAMA 2605 Result
--- | --- | ---
ASTM D 2134-97a | Dry Time (Air Dry) Dust free | 20 minutes @ 50% humidity

### Characteristics | AAMA 2604 Result | AAMA 2605 Result
--- | --- | ---
ASTM D 2134-97a | Dry Time (Air Dry) Recoat | 10 minutes @ 50% humidity

About Our Paint Suppliers:
At Quaker, we go to great length to provide your windows with the finest paint finish available. That’s why we partner with the finest paint manufacturers in the United States.

#### Blue River Coatings

Blue River Coatings of Hastings, Nebraska is a top producer of water-based paints for the window and door industry. Their world-class paints are used for our vinyl products with painted exteriors.

#### TCI Powder Coatings

TCI Powder Coatings is the premier-powder coating supplier for numerous industries. Based in Oblivio, Georgia, TCI provides coatings for our aluminum windows and doors as well as our wood clad windows and doors.

### The Environmental Choice:
As part of our Green initiative, we employ only environmentally-friendly paint coatings.

Powder-coatings for our aluminum windows and doors emit nearly zero VOC’s (Volatile Organic Compounds) into the air. Also almost all of our over-spray is reclaimed thus eliminating waste.

The water-based paints used for our vinyl window and door exteriors contain no lead or chromates, emit very low VOC’s, are non-photochemically reactive, and are considered non-hazardous by EPA definitions.

### The Quaker Difference:

What is “The Quaker Difference”?

• It’s our Paint Specialists providing unparalleled attention to detail as they paint your windows and doors;

• It’s a multiple checks system utilized throughout the painting process to guarantee permanent adherence and durability;

• It’s using paint that is extensively tested to handle the perils of Mother Nature, from the searing hot sun to corrosive coastal salt spray;

• It’s a standard of engineering, craftsmanship and engineering excellence we build into every product, distinguishing us from all other window and door companies in America.

That’s “The Quaker Difference”.

### Warranties:
You can be assured your finishes are backed by one of the best warranties in the industry.

**Standard coverages as of November 1, 2017.**

**Residential**
- 2604 Finish (painted aluminum) 10 years
- 2605 Finish (painted aluminum) 20 years
- 615 Finish (painted vinyl exterior) 10 years

**Commercial**
- Multi-Family Building/Commercial Bldg. 5 years
- Multi-Family Building/Commercial Bldg. 10 years

**Warranties are non-transferrable and apply to the original owner only. Other exclusions may apply. For full warranty information, please go to www.quakerwindows.com/support.**
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WARRANTIES:
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Residential (Single-Family Dwelling) Commercial

2604 Finish (painted aluminum) 20 years 5 years
2605 Finish (painted vinyl) 20 years 5 years
Wood Grain Vinyl (non-painted) 10 years 5 years
Anodized Aluminum (Class 1) 3 years 3 years

615 Finish (painted vinyl exterior) 10 years 5 years
Vinyl Material (non-painted) 20 years 5 years
Wood Grain Vinyl (non-painted) 10 years 5 years
Anodized Aluminum (Class 1) 3 years 3 years

615 Finish (painted vinyl exterior) 10 years 5 years
Vinyl Material (non-painted) 20 years 5 years
Wood Grain Vinyl (non-painted) 10 years 5 years
Anodized Aluminum (Class 1) 3 years 3 years

Finishes are non-transferable and apply to the original owner only. Other exclusions may apply. For full warranty information, please go to www.quakerwindows.com/support.

About Quaker Windows & Doors:

Quaker Windows & Doors is an industry leading manufacturer of windows and doors for the residential and commercial market. Founded in 1975 in Armonk, NY, Quaker Windows & Doors is a subsidiary of The Quaker Organization, a Christian business dedicated to building lasting relationships with our customers, employees, and the communities in which we operate.

Our finish options for our aluminum windows and doors are available in the top RAL colors. Our design team has also developed multiple wood finishes to ensure that each window and door is unique and beautiful.

For more information, please visit www.quakerwindows.com/support or call 888-347-0438.

November 2017 (updated 8-1-18)